

User:

Monday, 29/09/2008 11:56:40 AM
Julie Lecocq

Process Sheet

SPK: J

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : ESCAPE PANEL MOD KIT

Job Number : 42330

Estimate Number : 10297

P.O. Number :

This Issue : 29/09/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 11 Type : MACHINED PARTS

Previous Run : 35458

Part Number : D412709011

Drawing Number : N/A

Project Number : N/A

Drawing Revision : N/A

Material :

Due Date : 10/10/2008

Qty: 2 Each

Written By : JLD 08.9.29

Checked & Approved By : JLD 08.9.29

Comment : Est Rev:B Removed Manufacturing 05-11-06 JLM
est rev C removed sub-components 07.11.12 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

SOS/10

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D32241 Frame



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Frame

batch: 34941A

JS 08/09/30

4.0 D3136043 Window Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Window Assembly

batch: 351968 x2 354888 x2

JS 08/09/30

5.0 D32391 Cover



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Cover

batch: 34941C

JS 08/09/30

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ESCAPE PANEL MOD KIT

Job Number: 42330

Part Number: D412709011

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D31183 Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3118-3 Sign Assembly

B42509x2
242812X

SS 08/10/10 x 2.

SS 08/09/30 (x4)

7.0 D32371 Seal Retainer



Comment: Qty.: 8.1660 f(s)/Unit Total: 32.6640 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3237-1(98.0") Seal Retainer

37660

SS 08/09/30 (x4)

8.0 D32373 Seal Filler



Comment: Qty.: 8.1660 f(s)/Unit Total: 32.6640 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3237-3(98.0") Seal Filler

37661

SS 08/09/30 (x4)

9.0 AN620A Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 AN6-20A

Bolt

M104547

SS 08/09/30 (x4)

10.0 AN960JD10L Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN960JD10L

Washer

M105793

SS 08/09/30 (x4)

11.0 AN960JD616 Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

5 AN960JD616

Washer

M108521

SS 08/09/30 (x4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ESCAPE PANEL MOD KIT

Job Number: 42330

Part Number: D412709011

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN960JD616L

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

5 AN960JD616L Washer

M102630

SS 08/09/30 (x4)

13.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 MS21042L3

Nut (or -3)

M108701

SS 08/09/30 (x4)

14.0

MS21042L6

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

3 MS21042L6

Nut (or -6)

M108183

SS 08/09/30 (x4)

15.0

MS35207262

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

2 MS35207-262 Screw

M10199

SS 08/09/30 (x4)

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/10/10 (x2)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-011

Location:

Rev

SS 08/10/10 (x4)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ESCAPE PANEL MOD KIT

Job Number: 42330

Part Number: D412709011

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2
08/10/10

Job Completion



CU 08-10-10

Date: Monday, 29/09/2008 1:18:24 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ESCAPE PANEL MOD KIT
Job Number : 42330	
Estimate Number : 10297	
P.O. Number :	Part Number : D412709011
This Issue : 29/09/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 29/09/2008 Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 35458	Material :
Written By :	Due Date : 10/10/2008 Qty: 4 Um: Each
Checked & Approved By :	
Comment : Est Rev:B Removed Manufacturing 05-11-06 JLM est rev C removed sub-components 07.11.12 EC	

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 DC

DOCUMENT CONTROL



JWD 08-9-30



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D32241

Frame



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Frame

batch: _____

Job Completion

